



THROTTLE BODIES

THROTTLE BODIES

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THROTTLE BODIES

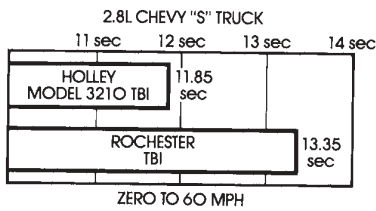
DIRECT REPLACEMENT, AIRFOIL KIT
& UNIVERSAL 4-BBL BILLET

DIRECT REPLACEMENT PERFORMANCE TBIS

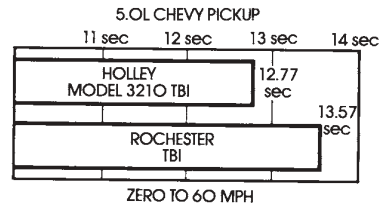
Holley designed these throttle bodies with all relevant emission provisions and hook-ups for a true 50-State legal installation. They are engineered for a "bolt-on" installation on stock factory manifolds for the applications cataloged. The one barrel throttle bodies have been assigned California Air Resources Board (C.A.R.B.) Executive Order (E.O.) number D-115-4. The two barrel throttle replacement bodies are considered to be the functional equivalent of the original equipment throttle body and, as such, are considered to be 50-State legal. Therefore, the C.A.R.B. E.O. number is not required.

Features

- Direct replacement for O.E. units
- Bolt-on performance replacement for O.E. GM TBI units
- Can increase horsepower up to 25%
- Compatible only with stock O.E. GM electronics
- Provides increased torque and horsepower



2.8L Zero-60 MPH



5.0L Zero-60 MPH

Make	Model	Year	Engine	# Bbl	CFM	P/N
Chevrolet	Full size car	1985-90	4.3L 6 cyl.	2	670	502-8
Chevy/GMC	S/T Series Truck	1985 ¹ / 2-89	2.8L 6 cyl.	2	400	502-3
Chevy/GMC	S/T Series Truck	1988-91	4.3L 6 cyl.	2	670	502-7
Chevy/GMC	Full size Truck	1986-89	4.3L 6 cyl.	2	670	502-4
Chevy/GMC	Full size Truck	1987-89	5.0L 8 cyl.	2	670	502-5
Chevy/GMC	Full size Truck	1987-89	5.7L 8 cyl.	2	670	502-6
Chevy/GMC	Full size Truck	1990-95*	5.7L 8 cyl.	2	670	502-9

* 95 w/o throttle cam



Holley

AIRFOIL KIT & THROTTLE BODIES

Part #

GM THROTTLE BODY AIRFOIL KIT **120-140**



1985-92 Camaro/Firebird w/ 5.7L TPI
1992-98 Camaro/Firebird w/ 5.7L LT1



120-140

Talk about a smooth operator! This Holley airfoil kit easily adapts to the stock GM throttle body on Chevrolet 5.7L TPI and LT1 engines used on Camaros and Firebirds. It acts to smooth out and minimize the turbulence of the incoming flow of air into the throttle body. **The September, 2002 edition of GM HIGH-TECH PERFORMANCE magazine reported a 5.8 horsepower increase after installing this Holley airfoil kit on a stock 1994 Camaro Z28 LT1, called "The Grape Of Wrath".**

Installation is easy; simply snap it into place in the mouth of the throttle body and it's ready to work. Made from space age elastomer, the Holley airfoil will perform effectively and unobtrusively for years.

UNIVERSAL 4-BBL BILLET THROTTLE BODIES



112-538

1000 CFM (square flange) with IAC

9900-171

2000 CFM (DOMINATOR flange)

112-538

If you're thinking of building either a high performance or race multi-point fuel injection system for your engine, look no further than Holley for the throttle body.

Holley offers a line of universal throttle bodies that range in sizes from 1000 CFM to 2000 CFM and are available with standard square bore or DOMINATOR flanges. These billet beauties will provide all the air your motor can

ingest. Sporting premium design features that enhance their ruggedness and durability, Holley performance throttle bodies are built to take the most severe usage. They'll look great as well — sitting on top of your street rod or street/strip engine. They have the looks to go with the brawn!

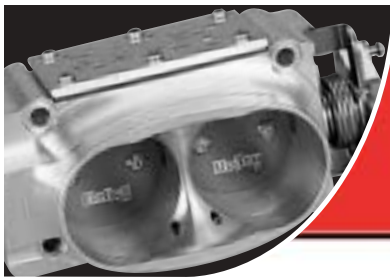
FEATURES:

- True cut CNC billet construction
- Progressive linkage system for more precise throttle control and better driveability.
- Idle air control (IAC) system incorporates over-sized passages to accommodate larger engines to further enhance idle quality and control.
- Throttle shafts are offset with respect to the throttle plates so engine vacuum will assist throttle plate closure.
- Provision for installing Holley P/N 20-113, TH-700R4 over-drive transmission kick-down cable bracket.
- Special machined radii on top and bottom of throttle body promotes maximum airflow and minimizes air turbulence.
- Three manifold vacuum ports are available including one for PCV.
- 1000 CFM throttle body utilizes a standard square bore while the 2000 CFM throttle body is designed with a DOMINATOR flange.
- 1000 CFM utilizes 1.75" bores while the 2000 CFM utilizes 2.25" throttle bores.

THROTTLE
BODIES

Tech Line: **270-781-9741**

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THROTTLE BODIES

HIGH FLOW EFI

HOLLEY HIGH-FLOW EFI THROTTLE BODIES

Does your engine seem like it's out of breath? You can increase engine breathing with a Holley high-air-flow throttle body! Fully CNC machined from 6061 billet aluminum, these new Holley throttle bodies are designed to use the stock TPS and IAC to simplify installation. Some throttle bodies are even anodized clear, blue or red for good looks. They also include all the necessary vacuum ports and linkage to facilitate installation. Don't get left in the dust. New Holley high-flow throttle bodies are the ticket to ride.

NOTE: Some manifold machining may be required to correctly port-match the throttle body to the intake.

112-504



112-512



112-548



Application	Engine	Year	Size	Color	Part #
Acura Integra	1.8L	1992-95	1 x 62mm	Clear Coat	112-548
Acura Integra	1.8L	1992-95	1 x 62mm	Red	112-548-1
Acura Integra	1.8L	1992-95	1 x 62mm	Blue	112-548-2
Acura Integra	1.8L	1996-00	1 x 62mm	Clear Coat	112-549
Acura Integra	1.8L	1996-00	1 x 62mm	Red	112-549-1
Acura Integra	1.8L	1996-00	1 x 62mm	Blue	112-549-2
Acura Integra	1.8L	1992-95	1 x 68mm	Clear Coat	112-532*
Acura Integra	1.8L	1992-95	1 x 68mm	Red	112-532-1*
Acura Integra	1.8L	1992-95	1 x 68mm	Blue	112-532-2*
Acura Integra	1.8L	1996-00	1 x 68mm	Clear Coat	112-554*
Acura Integra	1.8L	1996-00	1 x 68mm	Red	112-554-1*
Acura Integra	1.8L	1996-00	1 x 68mm	Blue	112-554-2*
Buick GN/Race	3.8L w/ IAC	1984-87	1 x 95mm	Clear Coat	112-512
Buick GN/Race	3.8L w/o IAC	1984-87	1 x 95 mm	Clear Coat	112-513
Buick GN/Race	3.8L w/o IAC	1986-93	1 x 105mm	Clear Coat	112-535

(B) Not legal for sale or use in California on any pollution controlled motor vehicles.

(C) Not legal for street use with a 4-barrel in California on vehicles equipped with a 2-barrel carburetor, for which there was no 4-barrel option.

or See page 2 for symbol explanation.



Holley

Application	Engine	Year	Size	Color	Part #	
Chevrolet Camaro	5.7L TPI	1985-88	2 x 52mm	Clear Coat	112-502	2
Chevrolet Camaro	5.7L TPI	1985-88	2 x 58mm	Clear Coat	112-503	2
Chevrolet Camaro	5.7L TPI	1989-92	2 x 52mm	Clear Coat	112-506	2
Chevrolet Camaro	5.7L TPI	1989-92	2 x 58mm	Clear Coat	112-507	2
Chevrolet Camaro	5.7L LT1	1993	2 x 52mm	Clear Coat	112-504	2
Chevrolet Camaro	5.7L LT1	1993	2 x 58mm	Clear Coat	112-505	2
Chevrolet Camaro	5.7L LT1	1994-97	2 x 52mm	Clear Coat	112-508	2
Chevrolet Camaro	5.7L LT1	1994-97	2 x 58mm	Clear Coat	112-509	2
Chevrolet Corvette	5.7L LT1	1992-93	2 x 52mm	Clear Coat	112-504	2
Chevrolet Corvette	5.7L LT1	1992-93	2 x 58mm	Clear Coat	112-505	2
Dodge Truck (all)	3.9L V6	1994-99	2 x 52mm	Clear Coat	112-556	2
Dodge Truck (all)	5.2/5.9L	1994-95	2 x 52mm	Clear Coat	112-555	2
Dodge Truck (all)	5.2/5.9L	1996-01	2 x 52mm	Clear Coat	112-557	2
Ford Mustang	5.0L EFI	1986-93	1 x 65mm	Clear Coat	112-539	2
Ford Mustang	5.0L EFI	1986-93	1 x 70mm	Clear Coat	112-500	2
Ford Mustang	5.0L EFI	1986-93	1 x 75mm	Clear Coat	112-501	2
Ford Mustang	5.0L EFI	1986-93	1 x 80mm	Clear Coat	112-510	2
Ford Mustang	5.0L EFI w/ IAC	1986-93	1 x 95mm	Clear Coat	112-512 [†]	3
Ford Mustang	5.0L EFI w/o IAC	1986-93	1 x 95mm	Clear Coat	112-513 [†]	3
Ford Mustang	5.0L EFI w/o IAC	1986-93	1 x 105mm	Clear Coat	112-535 [†]	3
Ford Mustang** NEW	2V 4.6L EFI	1996-04	1 x 70mm	Clear Coat	112-573	2
Ford Mustang** NEW	2V 4.6L EFI	1996-04	1 x 75mm	Clear Coat	112-575	2
Honda Civic	1.6L VTEC	1992-95	1 x 62mm	Clear Coat	112-546	2
Honda Civic	1.6L VTEC	1992-95	1 x 62mm	Red	112-546-1	2
Honda Civic	1.6L VTEC	1992-95	1 x 62mm	Blue	112-546-2	2
Honda Civic	1.6L VTEC	1992-95	1 x 68mm	Clear Coat	112-511*	2
Honda Civic	1.6L VTEC	1992-95	1 x 68mm	Red	112-511-1*	2
Honda Civic	1.6L VTEC	1992-95	1 x 68mm	Blue	112-511-2*	2
Honda Civic	1.6L VTEC	1996-00	1 x 62mm	Clear Coat	112-547	2
Honda Civic	1.6L VTEC	1996-00	1 x 68mm	Clear Coat	112-540*	2
Jeep Grand Cherokee	5.9L	1997-98	2 x 52mm	Clear Coat	112-555	2
Pontiac Firebird	5.7L TPI	1985-88	2 x 52mm	Clear Coat	112-502	2
Pontiac Firebird	5.7L TPI	1985-88	2 x 58mm	Clear Coat	112-503	2
Pontiac Firebird	5.7L TPI	1989-92	2 x 52mm	Clear Coat	112-506	2
Pontiac Firebird	5.7L TPI	1989-92	2 x 58mm	Clear Coat	112-507	2
Pontiac Firebird	5.7L LT1	1993	2 x 52mm	Clear Coat	112-504	2
Pontiac Firebird	5.7L LT1	1993	2 x 58mm	Clear Coat	112-505	2
Pontiac Firebird	5.7L LT1	1994-97	2 x 52mm	Clear Coat	112-508	2
Pontiac Firebird	5.7L LT1	1994-97	2 x 58mm	Clear Coat	112-509	2
Universal			1 x 105mm	Clear Coat	112-535 [†]	2

* Intake manifold modifications may be necessary on stock manifolds.

** New full roller bearing design ensures smooth throttle, from idle to wide open throttle.

[†] Uses Ford Mustang style linkage

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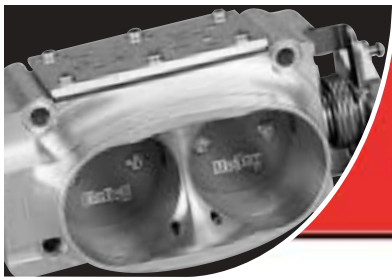
(C) Not legal for street use with a 4-barrel in California on vehicles equipped with a 2-barrel carburetor, for which there was no 4-barrel option.

◆ ◆ or ◆ See page 2 for symbol explanation.

THROTTLE BODIES

Tech Line: 270-781-9741

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THROTTLE BODIES

SERVICE PARTS

THROTTLE BODY SERVICE PARTS

Part #



112-560

**GASKET, GM TPI & LT1 THROTTLE BODY
PLATE, IAC BLOCK-OFF**

108-116

Ford throttle bodies

112-560

SPACERS, EGR, FORD THROTTLE BODIES

1-bbl throttle body (1 x 70mm) Clear Coat

112-550 ◆

1-bbl throttle body (1 x 75mm) Clear Coat

112-551 ◆

1-bbl throttle body (1 x 80mm) Clear Coat

112-552 ◆



112-550

THROTTLE PLATE SERVICE KITS

2000 CFM throttle body

9925-103

1 x 65mm Ford throttle body

26-134

1 x 70mm Ford throttle body (stainless steel plate)

26-130

1 x 75mm Ford throttle body (stainless steel plate)

26-131

1 x 80mm Ford throttle body (stainless steel plate)

26-132



112-551



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